

## HSEUlreg07201

# DIN Rail Made in Germany

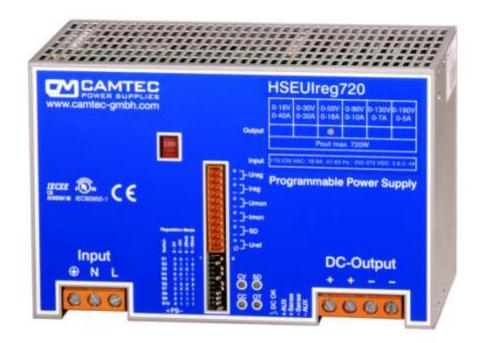
## 720W Programmable Power Supply current and voltage programmable

### Specification:

- Metal housing
- 90% efficiency
- -25°C...+60°C full output power
- Natural convection
- · Galvanic insulated
- Continuous short circuit protected
- Overload (OVP) & low voltage protected
- Soft start & auto-recovery
- Hold up time >40ms
- No base load required
- Electronic inrush current limiter 13.8Apeak

- Analogue interface 0-5Vdc/0-10Vdc/0-20mA/4-20mA
- Real time output monitoring of voltage and current
- External shutdown
- Sense control
- Series & parallel operation
- DIN Rail 35mm & wall mount
- Screw terminals AWG20...AWG6
- High reliability, shock & vibration proof
- 24 hours burn in test
- EMI/EMS EN61000-6-2,3, EN55022 class B
- IEC(EN)60950-1 in accordance to cUL60950/16950

Available outputs: 0...18V, 0...30V, 0...50V, 0...90V, 0...130V, 0...180V, 0...240V













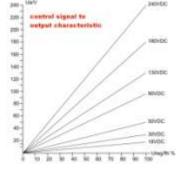


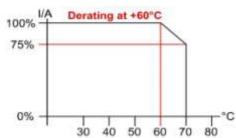
In accordance with IEC60950-1



AC Input Range	90132Vac /	184265Vac,	4763Hz , 25	0375Vdc				
AC Input Rating	115Vac<13,2	115Vac<13,2A 230Vac<6,5A 250Vdc<3,6A 375Vdc<2,4A						
Rated DC Voltage	018V	030V	050V	090V	0130V	0180V	0240V	
Overvoltage Protection	22Vdc	35Vdc	59Vdc	105Vdc	150Vdc	210Vdc	280Vdc	
Max. DC Current -25°C+60°C	040A	030A	018A	010A	07A	05A	03,8A	
Max. DC Current +70°C	030A	022,5A	013,5A	07,5A	05,3A	03.8A	02,9A	
Ripple Peak 230Vac 20MHz	40mVpp	40mVpp	100mVpp	150mVpp	200mVpp	300mVpp	400mVpp	
Pmax	720W contin	uous						
Operation failure relay	Yes, break c	ontact (fig.4),	protective ele	ctrical separ	ation ≤60Vdc			
Sense function	Compensati	on 2V per lead	d load, protect	ive electrical	separation ≤6	60Vdc		
Remote Shutdown	Yes, protect	ive electrical	separation ≤60	Vdc				
Analogue Interface	Yes, protect	ive electrical	separation ≤60	Vdc				
Digital Interface	Yes, availab	le option (incl	l. Software), p	rotective elec	trical separati	on ≤400Vdc (	t.b.a.)	
Derating	+60°C+70°	• •			•	•	<u> </u>	
Accuracy	< ± 1.5% inte	< ± 1.5% interface						
Load regulation	< ± 0.05% 0-	< ± 0.05% 0-100%						
Slew Rate	15ms rise tir	ne 0VUmax						
Response Load Change	<1ms 10-100	%, 100-10%						
Base Load	None	,						
Efficiency 230Vac	90% typical							
Short Circuit Protection	Continuous							
Idling-proof	Yes, continu	ious						
Temperature Control	Yes, therma	l shutdown w	ith auto recov	ery (+70°C, m	etering distan	ice 10mm)		
Hold Up Time	>40ms 230V			, ,		<u> </u>		
Inrush Current	<9,8Aeff < 13	3.8Apeak (230	Vac) active in	rush current	limiter			
Softstart	100ms typic	•	,					
Cooling	Natural conv	ection						
Ambient Operating Temp.	- 25°C+70°	C O						
Ambient Storage Temp.	- 40°C+85°	C O						
Environment	Humidity 95	% non-conde	nsing @ 25°C,	climate class	s. 3k3, pollutio	n rate II		
EMI	EN55022 cla		<b>.</b> .					
EMS	EN61000-6-2	2,3						
Safety	cUL60950, E	N60950-1, EN	160204-1					
Safety class 1(A)	VDE0805, VI	DE0100						
Isolation Path	> 8mm							
Input / Output	Galvanic ins	Galvanic insulated 3000Vac						
Meantime By Failure (MTBF)	400000h (IE	40000h (IEC61709)						
Dimensions (HxWxD)		130x200x114,5mm						
Weight	3000g	·						
Screw Terminals (In/Out)	AWG20AW	/G6 , 0,516n	nm²					
		, , o,o ro						

	work.resist.Ω
010Vdc	1 ΜΩ
05Vdc	1 ΜΩ
020mA	500 Ω
420mA	500 Ω
010Vdc/5mA	
05Vdc/5mA	
Open Collect.	
2V per lead load	
10Vdc/5mA	
5,2Vdc/5mA	
Relay	"b" contact
	05Vdc 020mA 420mA 010Vdc/5mA 05Vdc/5mA Open Collect. 2V per lead load 10Vdc/5mA 5,2Vdc/5mA







#### **Ordering Information:**

Output	Type (DIN-Rail standard)	Part Number	Built-in 5W Power Sink	Part Number	Option	Part Number
018V	HSEUlreg07201.18T	304.1084.001CA	HSEUlreg07201.18TPS	304.1084.011CA	USB 2.0 Interface	304.1098.001CA
030V	HSEUlreg07201.30T	304.1084.002CA	HSEUlreg07201.30TPS	304.1084.012CA	UI.Drive Software XP/W7/W8	
050V	HSEUlreg07201.50T	304.1084.003CA	HSEUlreg07201.50TPS	304.1084.013CA	ADTW201	304.1090.001CA
090V	HSEUlreg07201.90T	304.1084.004CA	HSEUlreg07201.90TPS	304.1084.014CA	DC-repeater	
0130V	HSEUlreg07201.130T	304.1084.005CA	HSEUlreg07201.130TPS	304.1084.015CA	PS200 external	304.xxxx.001CA
0180V	HSEUlreg07201.180T	304.1084.006CA	HSEUlreg07201.180TPS	304.1084.016CA	200W Power Sink	
0240V	HSEUlreg07201.240T	304.1084.007CA	HSEUlreg07201.240TPS	304.1084.017CA	Wall Mount Kit	220.1002.001CA

#### Conception

The HSEUIreg power supply series realizes very high power efficiency in a space-saving housing. Latest generation electrical devices relate to the high reliability of all products. The product philosophy is, to employ 125°C low ESR ultra long life capacitors where expedient to achieve a superior lifetime of our products. The HSEUIreg-series is made for Measuring & Control-Units to allow an easy design of P- or PI-controllers at an attractive price.

#### Thermal shutdown (p.6 fig.3)

The HSEUlreg-series is featured with a thermal overload shut down and auto recovery behaviour.

#### Control type

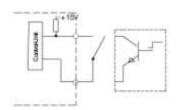
The power supplies accurately works down low output voltages down to 0V. Thereby the switching frequency is absolute stable. The output response is linear to the input signal.

#### Sensing feature (p.5)

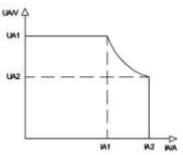
The HSEUIreg has a sense operation mode to compensate potential drop at the supply line. It is a standard for the 0..18Vdc, 0..30Vdc and 0..50Vdc types. For all other types it is a feature up on request.

#### Shutdown feature

All HSEUIreg units are featured with a shut down (open collector). ON= open contact, OFF= closed contact 1Vdc max. . The shutdown connections have an internal pull-up resistor with 6800  $\Omega$  at the plus line (+15V inserted).



#### **UI-characteristic:**



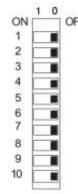
UA1	IA1	UA2	IA2	Pmax
18V	40.0A	18V	40.0A	720W
30V	24.0A	24V	30.0A	720W
50V	14.4A	40V	18.0A	720W
90V	8.0A	72V	10.0A	720W
130V	5.0A	103V	7.0A	720W
180V	4.0A	144V	5.0A	720W
240V	3.0A	190V	3.8A	720W
	18V 30V 50V 90V 130V 180V	18V 40.0A 30V 24.0A 50V 14.4A 90V 8.0A 130V 5.0A 180V 4.0A	18V 40.0A 18V 30V 24.0A 24V 50V 14.4A 40V 90V 8.0A 72V 130V 5.0A 103V 180V 4.0A 144V	18V         40.0A         18V         40.0A           30V         24.0A         24V         30.0A           50V         14.4A         40V         18.0A           90V         8.0A         72V         10.0A           130V         5.0A         103V         7.0A           180V         4.0A         144V         5.0A

#### **Programmable Outputs:**

#### Output Voltage & output current control:

The output voltage is linear proportional to the input signal.

10% input signal will deliver 10% of the maximum output voltage, 50% input will give a ratio of 50% output and 100% will provide 100% output. The USEUIreg features 0-5Vdc, 0-10Vdc, 0-20mA or 4-20mA control signal input. The setting has to be chosen from a DIP-switch at the front-side. The input impedance is  $1 \text{M}\Omega$  with voltage control mode settings. The input impedance is  $500\Omega$  with current control mode settings.



Pos.	0 - 5V	0 - 10V	0 - 20mA	4 - 20mA
S01	0	0	1	1
S02	0	1	1	0
S03	0	0	0	1
S04	0	0	1	1
S05	0	1	1	0
S06	1	0	0	0
S07	0	0	0	1
S08	0	1	1	1
S09	0	1	1	1
S10	0	1	1	1

#### Tolerance compensation adjust:

It is not necessary to adjust the basic of the output voltage or output current level. The engineers abandoned a compensation potentiometer to prevent malfunction from wrong basic adjustments.



#### Warning:

Tuning the output voltage over the maximum level may cause deviations from the technical data table. If the control inputs are not connected at all this may cause a minimum voltage of 100mV at the device main outputs.



All control I/O are connected to Uref

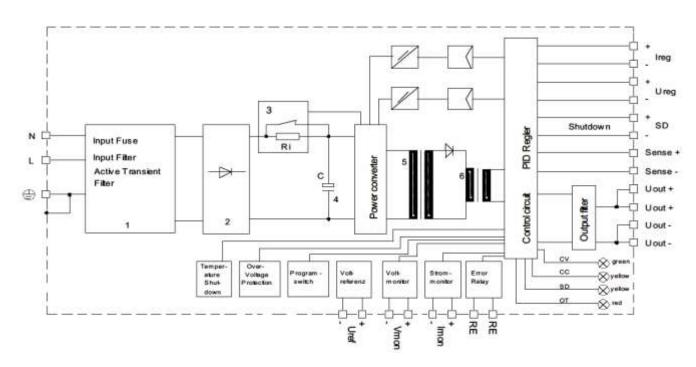
The current operation mode features a 500R input impedance

to the control inputs. Be aware that your PLC is capable to trigger recommended line power.



PIN	Description	Value
01	+ V progr. input	0-5V 0-10V
02	- V progr. input	0-20mA 4-20mA
03	+ A progr. input	0-5V 0-10V
04	- A progr. input	0-20mA 4-20mA
05	+ V progr. output	0-5V/0-10V 5mA
06	- V progr. output	
07	+ A progr. output	0-5V/0-10V 5mA
80	+ A progr. output	
09	+ SD shutdown	Open collector
10	- SD shutdown	Open collector
11	+ Uref	5.2V /10V 5mA
12	- Uref	ref return





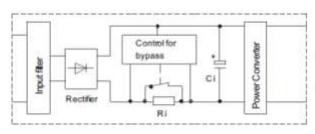
1) Active Transient Filter 2) Rectifier 3) Inrush Current Limiter 4) Load Capacitor 5) Power Transformer 6) Storage Choke
Lighting: CV = constant voltage operation CC = constant current operation SD = shutdown operation OT = temperature failure >70°C

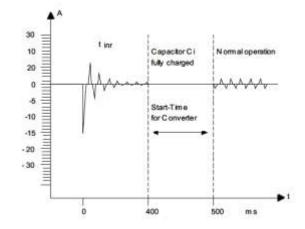
#### **Technical Description**

The HSEUIreg-Series is a programmable switch mode power supply. Engineered and manufactured in Germany, it is designed for challenging applications like railway, drives, test-stands and machine-building. The HSEUIreg provides a low Ripple-Noise, good Load-Regulation and high efficiency >90% (typ. @ 230Vac). High-end long life capacitors guarantee Hold-up-Time and extended lifetime of the power supply. Our HSEUIreg-design starts complex loads easily. The internal control manages illegal operating conditions to prevent your system from failures. An operation failures recording is on board via galvanic insulated relay connection (page 2 table). All HSEUIreg power supplies are idling-proof and short circuit protected. Supply units of the same type and output voltage feature parallel or series operation. The HSEUIreg also features active high input transients with suppressor diodes, X2-capacitors and varistors. The design rules set value on extended interference immunity and safety. The PSU is engineered in accordance to EN60950-1 and EMC-compatibility to EN55022 class B.

Indicator	230Vac
Peak inrush current	13.8A peak
Effective inrush current (RMS)	9.8Aeff
Inrush duration (tinr)	400ms
Over all power-up time	500ms

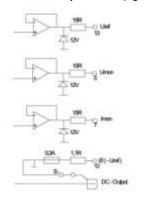
#### **Inrush Current Limiter Block Diagram**



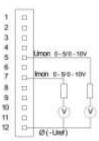




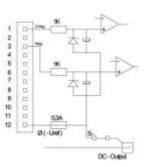
#### Monitor Outputs SCM (fig.1)



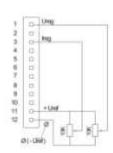
#### **Monitor Output Connections (fig.2)**



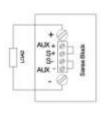
### Program Input Connections (fig.4) (example with external pot)



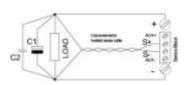
**Program Inputs SCM (fig.3)** 



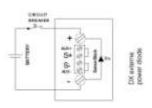
#### Local Sensing (fig.5)



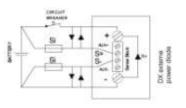
#### Remote Sensing (fig.6)



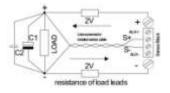
#### **Battery Charger Mode (fig.7)**



#### **External Sense Protection (fig.8)**



#### Maximum Sense Compensation (fig.9)



#### **Monitor Outputs**

The monitor outputs are buffered with OP-amplifiers, preresistors & parallel connected zener diodes (fig.1). The monitor outs can be selected between +5Vdc or +10Vdc control voltage. The signal is absolute proportional to the adjusted output voltage and current. The monitor outputs are non-floating. Connections see figure 2.

#### **Programmable Inputs**

The output voltage and the output current are programmed with an analogue signal. The input signal is selectable between 0-5Vdc, 0-10Vdc, 0-20mA or 4-20mA with a front sided DIP-switcher. The response is very exact and the output response behaves linear to the control signal.

The inputs are protected with internal pre-resistors, zener diodes and capacitors (fig.3). The capacitor limits the slew rate, accurately. The program inputs are non-floating. The monitor GND is connected to the negative pole of the main outputs. An incorrect connection triggers an internal PTC fuse. Unlocking the incorrect connection resets this fuse to being recovered (auto recovery).

External potentiometer control mode (fig.4)

The HSEUIreg features an internal reference voltage of Uref = 5,2Vdc or 10,4Vdc, selected with the DIP-switch. An external pre-resistor or a potentiometer of 10k can be connected to adjust the output voltage and current.

#### Sense Mode

The HSEUIreg provides sensing connections to compensate voltage drop down from wire system. The maximum compensation is 2V (fig.9). Be aware that this operation mode may recommend extended preparations concerning interference elimination or other protections. It should be set by the advanced user. Non-sense mode recommends the S +/- connected to AUX +/- with very short wires = Local Sensing (fig.5)

#### Remote Sensing (2V per lead load, fig6)

Disconnect local sensing wires (fig.1) from the AUX +/- and the S +/- connections. Connect the sense lines to the load. Be sure that +/- connections are matching!

To basically prevent from interferences enable to twist sense compensation lines. To reduce inductive influences make sure that load wires are installed close to each other. Driving a pulsating load requires a large electrolytic and a ceramic capacitor being connected (see fig.6 C1 & C2). Make sure that C1 & C2 are not oscillating with load wires. This would cause ripple voltage into the lines. The internal over voltage protection (OVP) controls the output voltage directly at the output connectors. It opens automatically in case of failure from the source (p.6 fig.4).

#### **Battery Charger Mode (fig.7)**

The HSEUIreg is a perfect battery charger. It can be used as constant voltage (CV) or constant current charger (CC). As a stand-alone solution the HSEUIreg features constant charging with automatic over charging protection. Used with an external control unit (PLC) the HSEUIreg charges any battery backup application you need to install, at very low investment cost with a perfect control and system compatibility from the PLC.

We advise to use a circuit breaker to prevent from disconnections. Use fast Z-types with the double battery dc-voltage capability, like being used for semiconductor protection.

Remote Sensing with battery charger

Using the HSEUIreg as a battery charger, avoid remote sensing operation mode. It may cause serious damage to the unit when the battery connections are being mixed up. If you really need to install Remote Sensing apply to the figure 8 circuit. Good values are 250mA for Si fuses and 3...5A capability for the diodes.

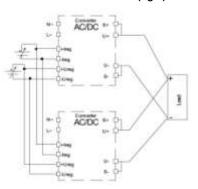
Powersolve Electronics Ltd. Unit 8A, Arnhem Road, Newbury, Berks. RG14 5RU p.5/9 06.13E

Phone 0044 1635 521858 - Fax 0044 1635 523771 - <a href="www.powersolve.co.uk">www.powersolve.co.uk</a> - <a href="mailto-sales@powersolve.co.uk">sales@powersolve.co.uk</a>
(Subject to alterations. This product is not designed to be used in applications such as life support systems wherein a failure or malfunction could result in injury or death)



#### Series Connection (fig.1)

#### Parallel Connection (fig.2)

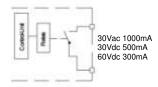


#### Over Voltage Protection (3a)

Temperature Derating (fig.3)

Vout	OVP	lout -25°C+60°C	lout +70°C
018Vdc	22Vdc	40.0A	30.0A
030Vdc	35Vdc	30.0A	22.5A
050Vdc	59Vdc	18.0A	13.5A
090Vdc	105Vdc	10.0A	7.5A
0130Vdc	150Vdc	7.0A	5.3A
0180Vdc	210Vdc	5.0A	3.8A
0240Vdc	280Vdc	3.8A	2.9A

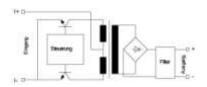
#### Power Good (fig.4)



#### **Function LED-Bar**

CV	GRN	Constant voltage
CC	YEL	Constant current
SD	YEL	shutdown
OT	RED	Over temperature

#### ADTW201 Isolating Transformer (fig5)





#### Series Connection (fig.1)

To increase output voltage equal HSEUIreg can be connected in series. The control I/O should be galvanic insulated in the series mode. If not the minus main output is connected to the control I/O. Use our external option Isolating Transformer ADTW201 being validated with the HSEUIreg. Be aware of safety norms if your target output voltage exceeds safety voltage.

#### Parallel Connection (fig.2)

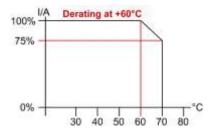
To increase the output power up to 5 HSEUIreg can be parallel connected. Advise using busbars to connect HSEUIreg in parallel. Always use identical length and identical cross sections to the busbar.

#### ADTW201 Isolating Transformer (option) (fig.5)

The isolating transformer is used to galvanic isolate impressed current. The device is self powered. The input to output ratio is 1:1. For further information seek advice from page 10.

#### **Derating & Over Temperature (fig.3)**

If the ambient temperature exceeds trigger point >70°C the HSEUIreg shuts down (metering point 10mm from outside device). After recovering from over temperature the device restarts automatically to normal operation.



#### OVP Over Voltage protection (3a)

The HSEUlreg features over voltage protection. Exceeding OVP results in a locked shutdown mode. Removing the failure causes automatic restart into normal operation.

#### Power Good Signal (fig.4)

Galvanic insulated open with failure, closed at normal operation.



Technical Information ADTW201 external DC-Repeater				
Input (le)	020mA, 420mA (max. 50mA)			
Voltage drop (Uw)	Uw>1.5V (le=20mA)			
Max. apparent ohmic resistance (Ra)	500R @ le=20mA			
Input Impedance (R)	R=Ra+Uw/IE			
Barrier Frequency (Fa)	Fa=5kHz (-3dB) with Ra=500R @ Ie=20mA			
Output	1:1			
Ripple / Noise	>0,5% with 20mA and Ra=500R			
Linear Failure	>0,03% / 100R			
Transient oscillation current	35uA			
Latency	150us 020mA, Ra=500R, 1090%			
Isolation Voltage Input/output	500V			
Operation Temperature	050°C			
Temperature Drift	Approx. 15ppm/K			
Weight	21g			
Ordering Information	Part No: 304.1090.001CA			



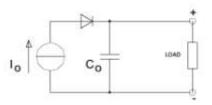
#### **Power Sink (Option)**

The power sink option features returned power to be terminated very quickly. The power sink records the output power status and guarantees a constant output voltage. The power sink also provides quicker response time on setting down the output voltage.

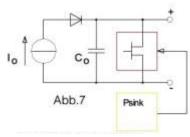
#### Applications sample: DC-drives & ATE test systems

Most of modern dc-drives are controlled by a PWM (pulse wide modulation) controller. Such controllers feature a very flexible speed control and high efficiency. A disadvantage of PWM controlled drives is the returned power into the system while decelerating the motor. The dragging of the motor inverts the drive into a generator. The returned power may cause trouble or serious defects to the dc-system, but definitely slows down the decelerating process of a drive. If the returned energy is not terminated quickly enough this results in rising system voltage. An integrated load, called power sink, terminates the returned power very quickly and enables the drive to small dynamic latency (see figure).

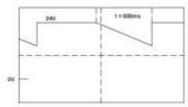
ATE test-systems require quick down programming of the output voltage. Most ATE applications need to drag down the output voltage to 0V as a new test piece is put into the system. A power supply without a power sink is simply not quick enough to terminate the energy at the output capacitors. Therefore an electronic power sink manages the output voltage to reset very quickly. Overall test time is being reduced and the test piece is uncontrolled transient voltage protected.



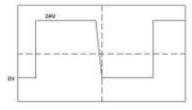
Conventional power supply circuit simplified, without power sink



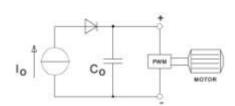
Power sink equipped power supply



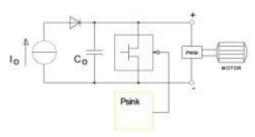
Latency of conventional power supply



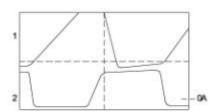
Latency of power sink equipped power supply



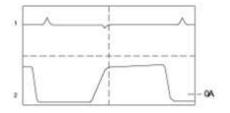
Conventional power supply: braking power charges output capacitor Co



Power sink equipped power supply: absorbs breaking energy



Dynamic reaction of conventional power supply: uncontrolled voltage rises with negative reverse current



Dynamic reaction of power sink equipped power supply: load current switches between positive and negative

#### Dynamic response

A common power supply is usually not designed to absorb returned power from connected load.

The negative load current will recharge the capacitor Co. The output voltage starts rising and get out of control.

This is essential mathematic formula dv/dt=i/C.

If an electronic power sink module is equipped to the power supply unit, the output voltage will constantly being kept at the desired level. The power sink provides very quick dynamic response. The output voltage only rises to a minimal notching ratio for a very short spell.

Using a power supply unit without equipped power sink in such application may result in serious damage or un-controlled OVP activity to the power supply unit.



Technical Data						
Outline	Factory built in					
Continuous Power Capability	5W					
Peak Power Capability	10W (100ms)					



#### **Coating Option**

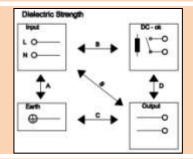
We offer the HSEUIreg-series with optional coating. It is to be used in e.g. dusty, dirty, high humidity, or in awaiting quick temperature changes. Short circuit and corrosion at print board lines and at solder points can be prevented. The coat itself is a transparent acrylic resin. It is procured with a robotics varnishing machine.

Peters SL 1306 N-FLZ (transparent) IEC60216-1 2001, IPC-CC-830B, UL listed as permanent coating FileNo.: E80315, UL94V-0

Ordering Information: ad extension C to the type number: HSEUIreg07201.180TC

Test	Time	Α	В	C 1)	D	Type test and factory tests are
Type Test	60s	2500Vac	3000Vac	500Vdc	500Vdc	conducted by the manufacturer.
<b>Factory Test</b>						Do not repeat the test in field.
Field Test	2s	2000Vac	2000Vac	500Vdc	500Vdc	Field test rules:
					= 1500Vac	

- Use approriate test equipment which apply the voltage with a slow ramp
- Connect L1 and N together, as well as all output poles b)
- Use only AC test-voltages with 50/60Hz. The output voltages is floating and has c) no ohmic reference to ground.
- If testing output voltages are ≥60Vdc remain to security directives. Use only isolated screw drivers to adjust output voltages.



#### **Terminal Connects:**

<b>AC Main Input</b>
GND common
N - wire
L - wire

#### **DC Mains Outputs**

DC + voltage DC + voltage DC - voltage DC - voltage

#### Inputs/Outputs

- Ureg = programmable voltage input Ureg = programmable current input Umon = voltage monitor output Imon = current monitor output
- SD = shut down input Uref

= reference voltage (poti connection)

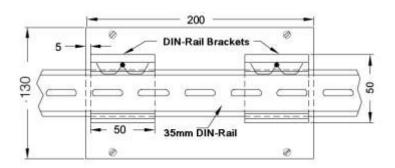
#### **Standard Feature Connects**

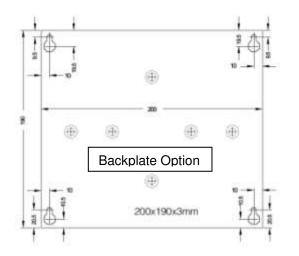
C= external power sink

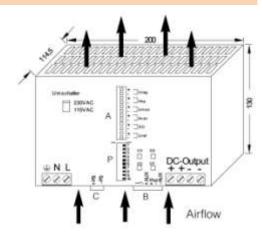
B= sense connections (S+/-) & operation failure relay (output)

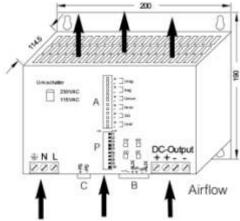
#### Mechanics & Installation of the HSEUIreg

Stable metal/aluminium housing IP20. To allow adequate convection, a free air space of 50mm (top/bottom) and 5mm (sidewalls) is required; for active devices 15mm space from the sidewalls. For free air convection it is necessary to install the HSEUIreg horizontal. You can use the DIN-Rail installation (equiped standard) with our patented 35mm DIN-Rail bracket according to EN60275. It is easy to mount/dismount while snaping it onto the 35mm DIN-Rail - any tools necessary. A wallmount backplate (option) is availble, too

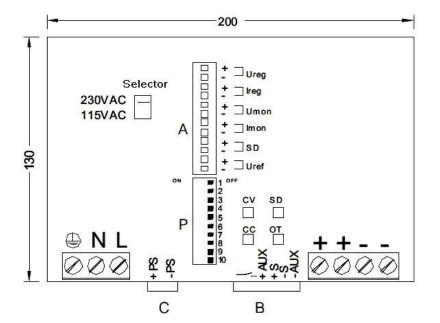


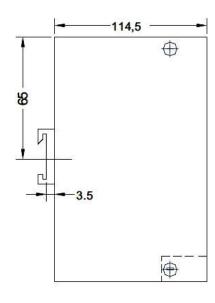












Safety Instructions: Please read all warnings and advices carefully before installing or operating the HSEUlreg. Retain this operation manual always ready to hand. The HSEUIreg must be installed by qualified engineer only.

#### Installation:

- The HSEUIreg is designed for systems fulfilling the safety norms of 1.) dangerous voltages/energy and fire prevention
- Installation is restricted to qualified engineer only, make sure that
- the AC wire system is free of voltage
  Opening the HSEUIreg, making any modifications to it, dismounting
  any screws from it, operating the HSEUIreg out of specification
  and/or using it in appropriate area will inevitably result in loosing manufactureres guarantee; we decline taking any responsibility for risk of damages caused to someones health or to any installed
- Attention: The HSEUIreg has an internal input fuse. It is necessary to wire an automatic circuit braker to the line. We suggest to use a 16A-type with B-characteristic. It is forbidden to operate the HSEUIreg without protective earth wired. It essential to install a line switch before the HSEUIreg.

#### Warnings:

Disregard these warnings can cause fire, electic shock, serious accident or death.

- Never operate the HSEUIreg without Protective Earth Conductor
- Before connecting the HSEUIreg to the AC wire system make all wires free of voltage and assure accidently switch on
- Allow neat and professionel cabeling 3.
- Never open nor try to repair the HSEUIreg by yourself. Inside are dangerous voltages that can cause electric
- Avoid metal pieces or other conductive material to fall into the HSEUlreg
- Do not operate the HSEUIreg under damp or wet conditions
- 7. It is forbidden to operate the HSEUlreg under Ex conditions or in Ex-Area

All parameters base on 15 minutes run-in @ full load / 25°C / 230Vac 50/60Hz, unless otherwise stated.